

 <b>synerzine</b> <sup>TM</sup>	<b>Title:</b>	W0538 Product Specification		
	<b>Document #:</b>	02-1006	<b>Rev #:</b>	000
	<b>Status:</b>	ACTIVE	<b>Date Issued:</b>	06/21/2013

**Product Identifiers**

Product Name:	**ETHYL ACETATE		
Synerzine Item #	<b>W0538</b>	CAS #	141-78-6
		FEMA #	2414

**Material Properties**

Molecular Formula	C4H8O2	Flash Point (°F, CC)	24
Molecular Weight	88.10616	Boiling Point	76.5-77.5°C
Shelf Life (days)	730	Physical State	Liquid

Solubility	Soluble in alcohols; slightly soluble in water.
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

**Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Ethereal, fruity, sweet, grape, rum-like	
Chemical Purity	Gas Chromatography	%	99.0%	100.0%
Density	Density Analysis	g/cm <sup>3</sup> @ 20°C	0.890	0.900
Refractive Index	Refractometric Analysis	nD20	1.370	1.380

**Notes**

\*Contains up to 5% Ethyl alcohol.

*This specification was generated electronically, and is therefore unsigned.*

**Synerzine**  
Quality Control Dept.

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